

Computer-Aided Systems Engineering for Flight Research Projects Using a Workgroup Database

Masashi Mizukami NASA Dryden Flight Research Center Edwards, California

The NASA STI Program Office...in Profile

Since its founding, NASA has been dedicated to the advancement of aeronautics and space science. The NASA Scientific and Technical Information (STI) Program Office plays a key part in helping NASA maintain this important role.

The NASA STI Program Office is operated by Langley Research Center, the lead center for NASA's scientific and technical information. The NASA STI Program Office provides access to the NASA STI Database, the largest collection of aeronautical and space science STI in the world. The Program Office is also NASA's institutional mechanism for disseminating the results of its research and development activities. These results are published by NASA in the NASA STI Report Series, which includes the following report types:

- TECHNICAL PUBLICATION. Reports of completed research or a major significant phase of research that present the results of NASA programs and include extensive data or theoretical analysis. Includes compilations of significant scientific and technical data and information deemed to be of continuing reference value. NASA's counterpart of peer-reviewed formal professional papers but has less stringent limitations on manuscript length and extent of graphic presentations.
- TECHNICAL MEMORANDUM. Scientific and technical findings that are preliminary or of specialized interest, e.g., quick release reports, working papers, and bibliographies that contain minimal annotation. Does not contain extensive analysis.
- CONTRACTOR REPORT. Scientific and technical findings by NASA-sponsored contractors and grantees.

- CONFERENCE PUBLICATION.
 Collected papers from scientific and technical conferences, symposia, seminars, or other meetings sponsored or cosponsored by NASA.
- SPECIAL PUBLICATION. Scientific, technical, or historical information from NASA programs, projects, and missions, often concerned with subjects having substantial public interest.
- TECHNICAL TRANSLATION. Englishlanguage translations of foreign scientific and technical material pertinent to NASA's mission.

Specialized services that complement the STI Program Office's diverse offerings include creating custom thesauri, building customized databases, organizing and publishing research results...even providing videos.

For more information about the NASA STI Program Office, see the following:

- Access the NASA STI Program Home Page at http://www.sti.nasa.gov
- E-mail your question via the Internet to help@sti.nasa.gov
- Fax your question to the NASA STI Help Desk at (301) 621-0134
- Telephone the NASA STI Help Desk at (301) 621-0390
- Write to:
 NASA STI Help Desk
 NASA Center for AeroSpace Information
 7121 Standard Drive
 Hanover, MD 21076-1320



Computer-Aided Systems Engineering for Flight Research Projects Using a Workgroup Database

Masashi Mizukami NASA Dryden Flight Research Center Edwards, California

National Aeronautics and Space Administration

Dryden Flight Research Center Edwards, California 93523-0273

| NOTICE |
|---|
| Use of trade names or names of manufacturers in this document does not constitute an official endorsement of such products or manufacturers, either expressed or implied, by the National Aeronautics and Space Administration. |
| |
| Available from the following: |
| NASA Center for AeroSpace Information (CASI) National Technical Information Service (NTIS) |

7121 Standard Drive

(301) 621-0390

Hanover, MD 21076-1320

5285 Port Royal Road

(703) 605-6000

Springfield, VA 22161-2171

ABSTRACT

An online systems engineering tool for flight research projects has been developed through the use of a workgroup database. Capabilities are implemented for typical flight research systems engineering needs in document library, configuration control, hazard analysis, hardware database, requirements management, action item tracking, project team information, and technical performance metrics. Repetitive tasks are automated to reduce workload and errors. Current data and documents are instantly available online and can be worked on collaboratively. Existing forms and conventional processes are used, rather than inventing or changing processes to fit the tool. An integrated tool set offers advantages by automatically cross-referencing data, minimizing redundant data entry, and reducing the number of programs that must be learned. With a simplified approach, significant improvements are attained over existing capabilities for minimal cost. By using a workgroup-level database platform, personnel most directly involved in the project can develop, modify, and maintain the system, thereby saving time and money. As a pilot project, the system has been used to support an in-house flight experiment. Options are proposed for developing and deploying this type of tool on a more extensive basis.

NOMENCLATURE

CBE current best estimate

CCB configuration control board

CCR configuration control request

CI configuration item

DR discrepancy report

D-REX Ducted Rocket Experiment

eSE Electronic Systems Engineering

GUI graphical user interface

HR hazard report

PFTF Propulsion Flight Test Fixture

STR system test report

INTRODUCTION

Systems engineering is defined as a robust approach to the design, creation, and operation of systems (ref. 1). Systems engineering is important for the successful execution of flight research projects, which characteristically have complex interdependencies between elements and subsystems. Typical systems engineering tasks in a flight research project include configuration control, document management, discrepancy tracking, hazard management, requirements management, verification and validation, action item tracking, and technical performance metrics.

Software tools often are used to facilitate systems engineering tasks, and these tools provide potential benefits. For example, current project data and documents can be instantly accessed online, and repetitive tasks can be automated, resulting in error reduction and improved situational awareness. A net savings of time and money could be realized, even considering the upfront investment to implement the software tools.

In flight research, however, each project is technically and programmatically unique, so a standard set of software tools is often unavailable or not applicable. If enterprise-level software packages were implemented, the life cycle cost for procurement, development, training, and administration would be high and burdensome for a relatively small organization like the NASA Dryden Flight Research Center (Edwards, California). Furthermore, NASA Dryden frequently is a partner in a project led by another organization, in which case the lead organization often mandates usage of its set of tools. NASA Dryden then becomes a client user of those software packages, which is the proper and economical approach, but any sizable investments in in-house tools are not recouped.

Most of these systems engineering tools are fundamentally databases. They generically store and organize information and present it in various ways. Many systems engineering tools are built on one of the well-known commercial or standard database applications.

Coincidentally, a commercial off-the-shelf workgroup database is already deployed center-wide at NASA Dryden (ref. 2). It is a relational database that is accessible over the network, scalable to over 100 users, and available for both PC and Mac platforms. As a workgroup-level tool, it can be programmed easily and quickly, allowing the people performing the work to develop the solution. The life cycle cost of solutions by means of this software is estimated to be one-fifth that of an enterprise-level database. In this case because the database is already procured and deployed, the cost savings may be even greater.

The implementation of an Electronic Systems Engineering (eSE) tool is proposed for in-house and NASA Dryden-led projects that use this platform database. Although this database is considered a workgroup-level tool, cases in which it has been used in some major aerospace applications are described on the vendor's Web site. At NASA Dryden, it is used for work orders, aircraft scheduling, inspection, waivers, aircraft directives, operational training, flight logs, and flight project risk management. The database vendor's Web site indicates that the database has been used at some other major aerospace organizations for test tracking, maintenance documentation, parts tracking, document archiving, and instrument calibration data.

Figure 1 shows the overall setup of the eSE modules. An integrated set of modules is potentially more advantageous than separate products, because data are automatically cross-referenced between modules, and a common user interface and administration are possible. The project can still select the appropriate modules, depending on utility. Only the most expensive and complex enterprise-level products provide an integrated capability covering various systems engineering functions.

The eSE can be accessed online over the intranet from each user's workstation. When a projector and networked computer are used during meetings or presentations, data can be displayed and collaboratively worked on in real time. Established institutional processes are implemented. Processes are owned by the current process owners, and are not changed to fit the tool. No redundant capability is generated for areas in which appropriate software tools already are available, such as finance, scheduling, project workflow, and work orders. A simplified approach is taken to provide maximum benefits for minimal cost. The

system can be easily customized to meet unique project needs. The present capability of this tool is for nonsensitive in-house projects. Some essential features of the system are as follows:

- Online document viewing and editing capability
- User identification and password access control
- Privilege control based on user access level and document status
- Electronic signatures
- Electronic attachments
- Automatic summary data generation

Table 1 shows some of the benefits of using the eSE system.

Table 1. Benefits of using the eSE system.

| Task | Old way | New way |
|---|---|--|
| Generate a hazard action matrix | Page through all the hazard reports and manually tally counts. Repeat periodically to keep current. | Push a button. Repeat to update. |
| View or submit configuration control forms | Walk to another building to view records or submit a hard copy. Data entry personnel enters data into system. | View, edit, and submit forms online.* |
| Obtain a project document | Ask author or someone else to E-mail the document and hope that it is the current version. | Download current document from server. |
| Track action items | Distribute a spreadsheet through E-mail. Manually incorporate inputs and updates | View and edit action items online. |
| Find hardware data | Search through large binders. | Navigate to data through links. |
| Generate a verification requirements matrix | Copy and paste requirements document text. Manually update if document changes. | Push a button. Updates are automatic. |

^{*}Not used in pilot project.

Development of the eSE, including coding, debugging, testing and this documentation was accomplished in approximately 1000 person-hours. The eSE was demonstrated and further developed on a pilot project, the Ducted Rocket Experiment (D-REX), on the F-15B (McDonnell Douglas Corporation, St. Louis, Missouri) Propulsion Flight Test Fixture (PFTF) (fig. 2). The PFTF is a pod carried under an F-15B aircraft to provide the capability to test large scale airbreathing propulsion engines. In D-REX, a simple flowpath and systems were planned to be used to obtain ducted rocket flight data, gain operational experience, and demonstrate hot fire capability (ref. 3). The D-REX flight hardware was developed in-house at NASA Dryden by approximately 10 participants.

USAGE

This section describes the features and usage of the eSE. Like other software driven by a graphical user interface (GUI), it is intended to be usable without the need for a detailed manual.

Access Control

Access to the system is controlled through the use of a small access file that is distributed to all the users. When the file is opened, the user name and password is requested. Both fields can be left blank for read-only access. The database is opened at one of the four access levels assigned to the user: administrator, project, user, and public. Access control is currently provided, but more rigorous security measures, such as encryption, are not.

Administrator

The administrator access level allows complete control of the database, including programming and defining layouts. Access at this level requires an additional password.

Project

The project access level is intended for use by project-level personnel such as the project manager, chief engineer, operations engineer, systems safety, and systems engineering. It allows nearly complete control of the database contents, except in certain cases to preserve integrity. For example, records that have been signed off cannot be deleted.

User

The user access level is assigned to the majority of users. It allows the viewing and editing of the database contents, except when a lockout is imposed under certain conditions. For example, records that have been signed off cannot be modified.

Public

The public access level allows read-only access without a password. It can be disabled if desired.

Document Library

The document library contains the product data for each project in various formats. The interface is like other typical GUI file managers but contains additional features for product data management. For example, metadata, such as author and revisions, are stored and can be searched on. Revision histories are maintained. Electronic signatures can be used to approve documents. Documents can be checked out for editing, and only the users who check the documents out can check them back in. This way, multiple users are not inadvertently editing the same document. Figure 3 shows an example of a document library.

Documents can be accessed from other modules by means of links. A document must be filed in the document library before it can be attached to a record elsewhere in the database.

The database actually manages only the metadata of the documents and provides links to the document files through uniform resource locators (URLs). An advantage of this approach is that a failure or malfunction of the database cannot compromise the document files. Documents are uploaded to the server by simply copying the file to the server directory.

Configuration Control

Tracking the configuration, discrepancies, and tests of an entire flight vehicle is a complex task. At NASA Dryden, a configuration control board (CCB) manages this process. The configuration control module, however, was not used in the pilot project. Processes and applicable forms, such as configuration control requests (CCRs), discrepancy reports (DRs), and system test reports (STRs) are implemented in the eSE. Figure 4 shows an example of the CCB DR form. The CCR and STR forms have similar formats. Links allow easy navigation between related forms. A history of actions is automatically compiled on a form. Supporting documents can be electronically attached. Summary tables can be automatically generated. Interlocks help prevent unauthorized alteration of data depending on the phase in the process. Signature blocks are locked out depending on access level. A list of configuration items (CIs) is maintained.

The CCB automation process begins with an online user request for CCB actions. The CCB agenda is automatically generated from the requests (figure 5 provides an example). At the CCB meeting, these requests are reviewed and acted upon in real time. Actions are recorded in the CCB action field, and the date field is filled in. The CCB meeting minutes are automatically generated from the data that was entered.

Hazard Management

Managing hazards is a significant effort in flight projects. At NASA Dryden, standard hazard report (HR) forms and processes are implemented. Figure 6 shows an example of an HR form. As with the configuration control forms, links, form histories, attachments, summary tables, interlocks, and electronic signatures are implemented. An HR can be automatically generated using data from hazard analyses. To support hazard analyses, three techniques are incorporated (ref. 4): preliminary hazard analysis (PHA), failure modes and effects analysis (FMEA), and fault tree analysis (FTA).

Preliminary Hazard Analysis (PHA)

A PHA is a structured way to explore potential hazards early in the program. It is implemented as a simple table.

Failure Modes and Effects Analysis (FMEA)

This technique is a rigorous analysis of potential single point failures. It also is implemented as a table but has links to the component database to aid in data entry and help ensure consistency. To help

interpret the large volume of data, the list can be sorted by component, hazard rating, or mission phase by simply clicking on the header.

Fault Tree Analysis (FTA)

This analysis explores potential causes and mitigations for an undesirable top level event. A simple fault tree can be constructed and manipulated using a GUI, although the format is horizontal because of program limitations. Probabilities of events can be calculated. In FTA, cut-sets are used to evaluate potential causes, but this feature has not yet been implemented.

Hardware Database

Tracking flight hardware and its development involves organizing and managing large quantities of data. As shown in figure 7, this module consists of five databases linked together: component types, unit components, vehicle components, subsystems, and instrumentation. These five linked databases allow the interconnection of relevant information.

Component Types

Component types are the particular hardware designs. Data associated with component types include flight qualification requirements, flight qualification approach, drawings, documents, price, heritage, and design life. Qualification matrices can be automatically generated from the data provided. Links are provided to vehicle components of this type and inventory of individual components. Fields can easily be added to meet specific project needs. For example, in the pilot project, component materials were tracked to help ensure compatibility with propellants. Figure 8 shows an example of a component type data sheet.

Unit Components

Unit components are the actual physical pieces of hardware. Data associated with unit components include serial number, acceptance testing, usage and cycle history, anomalous events, and associated documentation. Links are provided to corresponding component types and vehicle components. The official records typically are kept in the aircraft workbook, but an electronic database expands on that information and allows online access.

Vehicle Components

Vehicle components are the designations given to parts in the vehicle. For each vehicle component, a component type is associated with it, and a unit component can be installed in it. This information must be configuration controlled and can be used to support a physical configuration audit of the vehicle. Links are provided to corresponding component types and unit components. Official records for parts removals and installations also are kept in the aircraft workbook.

Subsystems

Subsystems organize the physical project elements into logical sections. These sections should include, in addition to vehicle subsystems, other essentials such as ground service equipment and the test range. Interfaces between subsystems can be defined and associated with interface control documents (ICDs).

Instrumentation

Instrumentation is the table of data related to instrumentation parameters and traditionally is maintained by the instrumentation engineer. The data can be edited and viewed online, with links to corresponding vehicle components, component types, and unit components.

Requirements

Project requirements traditionally are managed using documents and spreadsheets. This management method was considered adequate for D-REX, which was a relatively small in-house project. For more complex projects, however, a data-centric approach may provide significant benefits by reducing repetitive tasks and inconsistency errors, especially for changing, tracing, and verifying requirements. Excellent enterprise-level tools exist for these functions, but they may not be available or affordable in some cases.

In this module, the requirements outline can be constructed and manipulated with a GUI. More than one requirements set can be defined. Requirements between various sets can be linked, a task that is very tedious to perform manually. Verification requirements matrices and requirements documents can be automatically generated from the database. Figure 9 shows an example of a requirements document generated from the database. For tracking purposes, each requirement is assigned a unique five-digit identification number that never changes, regardless of its line item number in the requirements document.

Action Items

Action items commonly are used to track project activities. Through the use of this module, actions can be requested, viewed, and responded to online in real time. The status of each item (open, closed, late) is automatically tracked. Electronic signatures are used to submit and accept closing actions. A "nag" button can be used to remind action recipients (through E-mail) of overdue items or any updates requiring attention. This module can be used to support various project reviews and help ensure that request for information (RFI) items are tracked, addressed, and closed. Figure 10 shows an example of an action items list.

Team Information

Most projects maintain a team roster, organization chart, and project-specific training records. This module is not intended to replace actual directory services or personnel records. Training class rosters and each individual's class attendance can be viewed. One or all personnel can be contacted by E-mail at

the push of a button. A simple organizational chart can be generated in a horizontal outline format. This module also is used to support the access control and electronic signature features of the software.

Metrics

Tracking technical performance metrics is a common practice for measuring the status and progress of a project. In this module, current best estimates (CBEs), allowable limits, and margins of metrics can be tracked. Time histories of metrics are presented both graphically in a plot and in tabular form. Data can be imported and exported in common text formats. The plot is simply an embedded object from a spreadsheet and graphing program, thus the format can be freely changed to the extent that the graphing program allows. Figure 11 shows an example of a technical performance metric.

Data Import and Export

Features are implemented for users to export several standard reports to tabulated text files. In addition, the administrator can import and export any combination of data in a variety of formats. The platform database program supports the importation of several text and spreadsheet formats, and the exportation of text, spreadsheet, and hypertext markup language (HTML) formats.

DISCUSSION

The benefits of an online systems engineering tool, the eSE, have been demonstrated. The eSE facilitated in-house development of the D-REX project. Part of the challenge being addressed is to organize and provide easy access to a large volume of information. Ideas for improvements and features suggested by project members have been implemented. "Bugs" and other issues discovered by users have been corrected.

The eSE is fairly stable and usable in its present form and could be made available to other projects. It can also be easily modified for specific project needs. Currently eSE is probably most suitable for in-house projects. The database administrator should be familiar with the platform database but does not need to be a computer professional.

Some additional features and improvements are suggested. For example, E-mail notification could be provided for certain events. The system could be easily interfaced with other tools at the center that use the same platform database, as appropriate. Other programs could be used to access the database by means of standard interfaces.

The benefits of complete integration across the project have been demonstrated; however, if a system of this type is to be more widely deployed, it probably would be separated into several process-centric products, corresponding to an existing organizational structure. These products may include configuration control, safety, and projects (documents, actions, metrics, requirements, and hardware). Notionally, the configuration control and safety modules would have a center-wide server, whereas each project would have its own project module server that could be customized. This approach would simplify systems maintenance, facilitate cross-project data sharing, and allow customization in project-specific areas. In this case, eSE should be migrated to the newly released version of the platform database software. The new version has significant new features, such as an improved Web server,

built-in user identification and password security, and extensive import and export capabilities. The database would then reside on a server and could be accessed from any workstation through the use of a Web browser.

CONCLUDING REMARKS

An online systems engineering tool for flight research projects was developed through the use of a workgroup database. The principal observations are as follows:

- The features implemented include document library, configuration control, hazard analysis, hardware database, requirements management, action item tracking, project team data, and technical performance metrics. Existing processes and forms are implemented, rather than inventing or changing processes to fit the tool.
- The life cycle cost of this type of implementation is approximately one-fifth that of enterprise-level systems.
- By using a workgroup database platform, personnel most directly involved in the project can develop, modify, and maintain the system.
- The system has been demonstrated and developed on a pilot project, the F-15B Propulsion Flight Test Fixture Ducted Rocket Experiment.
- The system could be made available to other projects.
- An integrated project tool set offers numerous advantages. If the system is to be widely deployed, however, it probably would be separated into several process-centric products and migrated to the newest version of the platform database.

REFERENCES

- 1. Shishko, Robert, NASA Systems Engineering Handbook, NASA SP-6105, 1995.
- 2. Moyer, Chris, and Bob Bowers, *Advanced FileMaker Pro 5.5 Techniques for Developers*, Wordware Publishing, Inc., Plano, Texas, 2002.
- 3. Corda, Stephen, M. Jake Vachon, Nathan Palumbo, Corey Diebler, Ting Tseng, Anthony Ginn, and David Richwine, *The F-15 Propulsion Flight Test Fixture: A New Flight Facility For Propulsion Research*, NASA TM-2001-210395, 2001.
- 4. Goldberg, B. E., K. Everhart, R. Stevens, N. Babbitt, III, P. Clemens, and L. Stout, *System Engineering "Toolbox" for Design-Oriented Engineers*, NASA RP-1358, 1994.

FIGURES

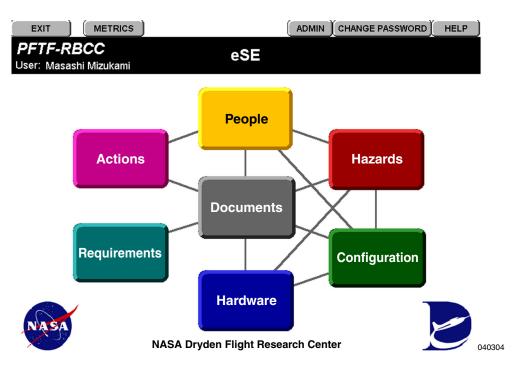


Figure 1. Overall setup of the Electronic Systems Engineering (eSE) modules.



Figure 2. F-15B aircraft in flight with Propulsion Flight Test Fixture.

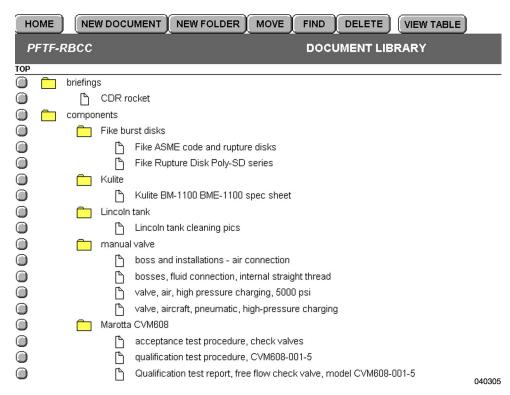


Figure 3. Document library example.

National Aeronautics and Space Administration Dryden Flight Research Center

Discrepancy Report (DR)

Software/Hardware Control Management

| Project PFTF-RBCC | Originator/Org: Banks, George | Site: airplar | | Date & Time Of Dkc.: Dr No. 1/2/1901 1 | | | No. |
|---------------------------|----------------------------------|------------------|--------------|--|----------------|----------|--------------------|
| | A/C Facility | A/C S/N: | | t No Or Test No | Criticality: | | signed To: |
| ▼ VEHICLE | 844 | 100 0,111 | | | | " | |
| CONTROL ROOM | Part Name: | Part No. | : Se | erial No.: | CI No.: (syste | m) Inl | . Ccb Review Date: |
| SIMULATION | i art Hame. | | | | (-, | , | |
| OTHER: | TITLE: | | <u> </u> | | | | |
| | mouse in aircraft | | | | | | |
| Decrepancy: | 1 | | | | | | |
| mouse found in expe | erimental aircraft | | | | | | |
| · | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| Signature: | | | | | | Date: | |
| tom | | | | | | 6/18/ | 2003 |
| Disposition: | | | | | | | |
| access panel open o | vernight | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| Signature: | | | | | | Date: | |
| tom | | | | | | 6/18/2 | 2003 |
| Required Fix: (work-arous | nd) | | | | | | |
| keep cat | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| Signature: | | | | | | Date: | |
| tom | | | | | | 6/18/2 | 2003 |
| Closing Action: | | | | | | Work Ord | der: |
| cat obtained and traine | d | | | | _ | | |
| | | | | | | PCN NO.: | |
| | | | | | c | CR NO.: | D 1 CLOSED 🌞 |
| | | | | | | | ÷ |
| | | | | | s | TR NO.: | |
| | | | | | | | * |
| Tested By: | Date: | | Witnessed | l By: | | | Date: |
| brad | 6/18/2 | 003 | brandon | • | | | 6/18/2003 |
| CCB official | Date: | | CCB Official | | | | Date: |
| Me | 6/18/20 | 003 | Kevin Lo | ong | | | 10/15/2003 |
| DFRC 9 (08/01) | | | ı | Attachment (tile n | ame): | | (VIEW) |
| | RINTED DOCUMENTS ARE FOR R | FFFRENC | F ONLY | Cockpit Pan | el Rev. 1.0. | ppt | |

Figure 4. Configuration control board (CCB) discrepancy report (DR) form example.

| PFTF-RBCC | | CCE | 3 AGENDA | 12/18/2003 |
|------------------------------|-------------------|--------------------------|-----------------------|------------|
| | | | TTENDEES | |
| | REQUIRED ⊠ pro | POSITION ject manager | NAME George Banks | |
| | | ef engineer | Rodney Chin | |
| | | or originioo. | Patrick MacKenzie | |
| | | | Sean Michaels | |
| | | | Daniel Kohnen | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | 吊는 | | | |
| | 片 | | | |
| | | | | |
| | | AGI | ENDA ITEMS | |
| ITEM | | REQUEST | | ACTION |
| CCR 1 | close this CCR | | CCR cannot be closed | yet - |
| REQUESTOR & DATE | | | | |
| Kevin Long 4/13/2004 | | | | |
| | | | | |
| GOTO DONE | | | | |
| DR 1 | modify DR to incl | ude new text | DR modified as reques | ted |
| REQUESTOR & DATE Kevin Long | | | | |
| 4/13/2004 | | | | |
| | | | | |
| GOTO DONE | anan this CTD | | STD available | |
| STR 123 | open this STR | | STR opened | |
| REQUESTOR & DATE Hanz Denney | | | | |
| 10/10/2003 | | | | |
| 10/10/2000 | I | | | |
| GOTO DONE | | | | |

Figure 5. Configuration control board (CCB) agenda example.



National Aeronautics and Space Administration

Dryden Flight Research Center

HAZARD REPORT (HR)

| PROJECT | ORIGINA | ATOR/ORG.: | TITLE | TLE | | | SITE | DATE | | HR NO. | |
|--|--|---------------------|-------|-------------------|----------|------------|--------|----------------|-----------------|-------------|------------|
| PFTF-RBCC | Chin, | Rodney / RA | Loss | of Control | | | | DFRC | 12/5/2 | | DRex 05 |
| Information source | _ , | Location: | | A/C FACILITY | A/C S/N: | | | CATEGORY/PR | | | |
| X DESIGN REVIE | | ☐ SAFETY STU | DY | F-15B | | 836 | | 1E | | Chin, I | Rodney |
| M HAZARD ANAL | | CONTROL R | МОС | SYSTEM NAME: | | | CI NO | : (SYSTEM) | RELATE DR'S: | D | |
| ☐ FIELD REPORT | Г | SIMULATION | | PFTF / DRex | | | | | DIVO. | | - |
| ☐ TEST | | □ OTHER | | HAZARD ANALY | 'SIS OR | SAFETY ST | UDY N | IAME: | | | |
| ☐ DISREPANCY F | RPT | | | Preliminary H | azard / | Analysis | | | | | |
| HAZARD DESCRIPTI | | | | | | | | | | | |
| Loss of control du | | | | | | | | | | | |
| is predicted to cause a small reduction in open-loop directional stability and dihedral effect-compared to a baseline F-15B. An extreme misprediction of the experiment configuration S&C characteristics would be required for the | | | | | | | | | | | |
| | experiment to the cause the aircraft to go out of control during a CAS failure. This is considered improbable (Prob F). | | | | | | | | | | |
| SIG.: | | are amorant to go | | | . 9 | | | DATE: | | | ,. |
| CAUSE | | | | | | | | | | | |
| 1) Yaw /Roll CAS | | | | | | | | misprediction | of the | reduce | d |
| open-loop Cnβ ar | nd CIβ (| due to the prese | nce o | f the PFTF / D | Rex ex | periment | | | | | |
| 2) Rocket thrust | | | | | | | | | | | |
| SIG.: | | | | | | | | DATE: | | | |
| HAZARD EFFECT | | | | 200 | | | | | | | |
| 1) Structural dam | | | chas | e aircraft and | possibl | e resultin | g loss | of life | | | |
| 2) Loss of life at g | ground | impact. | | | | | | | | | |
| | | | | | | | | | | | |
| SIG.: | | | | | | | | DATE: | | | |
| | | | | CONTROL BO | ARD A | CTION | | | | | |
| | | | RECO | OMMENDED ACT | | | | | | | |
| ☐ OPEN | | | | | | | | | | | |
| ACCEPTED (| TO RIS | KLIST) | | | | | | | | | |
| PROJECT MANAGE | R: | | DAT | E: | PROJEC | T MANAGE | R: | | | DATE: | 3 |
| | | | | | | | | | | | |
| | | | HAZ | ZARD RISK REI | DUCTIO | N ACTION | 1 | | | | |
| Mitigation of thi | | | | | | | | | | | |
| 1) Flight tests of | | | | | | | | | | | |
| shown acceptabl greater than 1.8. | | iing qualities with | ı tne | CAS oit at spe | eas up | to Mach | ı.v a | на по рнот со | ncerns | at spee | us |
| groater than 1.0. | | | | | | | | | | | |
| 2) It has been sh | nown in | the sim that the | max | imum expecte | d DRe | experim | ent th | rust of 1100 I | b will no | ot result | in loss |
| of control since it | is in th | e axial direction | nor v | vill it cause any | y handl | ing qualit | ies de | | sim stu | dy still to | be be |
| SIG.: | | | | 0. 00 | | | | DATE: | | | |
| | | | | CLOSING | ACTIO | NS | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| PROJECT MANAGEI | R: | | | | PROJE | CT PILOT: | | | | | |
| DATE: | | | | | DATE: | | | | | | |
| HR FORM (1/96) | | | | COMPI | | TABASE | PRINT | ED DOCUMENT: | S ARF F | OR REFE | RENCE ONLY |
| | MAMES: | | | 0011111 | | | | | | _ / | OIL |
| ATTACHMENT (FILEI | NAME): | | | | | | | | | | SAPPROVE |
| | | | | | | | | | | | |
| | | | | | | | | | | | 040308 |

Figure 6. Hazard report (HR) example.

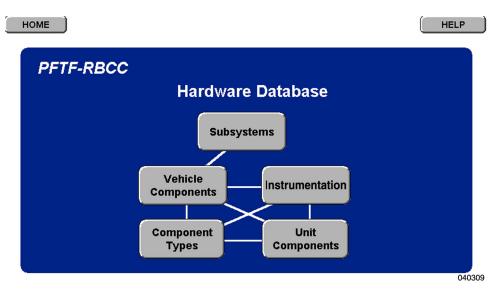


Figure 7. Hardware database.

| PFTF-RBC | c (| СОМР | ONENT TYPE DA | ATA | 4 | 4/9/2004 |
|-----------------------------|--|----------------|---|---------------------------------------|---|----------|
| MFR. MODEL MFR P/N DESCRIP. | | NUT | MS20813 (NOTE 9 | VEHICLE P/N MV-FUP-02 MV-OXP-02 | INVEN 001 002 003 004 005 006 | TORY S/N |
| | REQUIREMENT | | (| QUALIFICATION | | STATUS |
| ALTITUDE | | | | | | n/a |
| THERMAL | -65F to +160F cold temps during blowdown | 1 | test per requiremen | nt | | TBD |
| VIBRATION | DCP-O-018 random vibe cui (8.0 Grms), 3 axes, 20 min/a protoflight | | test per requiremen | it | | TBD |
| SHOCK | | | | | | n/a |
| EMC | | | | | | n/a |
| PRESSURE / LEAK | burst test 7500 psi external leak bubble tight at psi internal leak ?? sccs at 3000 | | bubble tight (by imn burst to 12500 psi | nersion) at 5000 psi | | ok |
| LIFE | ??? open-close cycles | | (good for 25 cycles' longer life based on | extensive heritage? | | TBD |
| FUNCTIONAL | - | | flow at least 80 lpm audible pressure wa | | | n/a |
| OTHER | | | | | | n/a |
| ACCEPTANC | Eproof test 4500 psi | | | | | |
| DOCUMENTS | | MASS | (lbm) | PRESSURES (psi) | ORKING FL | LIIDS |
| MIL-PRF-6164 | | | max units | oper | V2 | T |
| MS33649.PDI MS33651.PDI | | LIFE | ☐ LIFE LIMITED | · | ETTED MAT | Γ'LS |
| HERITAGE | | PRICE Vendo | | FITTINGS | IL-H-6083 IL-P-83461/1 | |
| REMARKS | | | | | etal? | |
| | | | | | | |
| | COMPUTER DATA | BASE. I | PRINTED COPIES A | RE FOR REFERENCE | ONLY | 040310 |

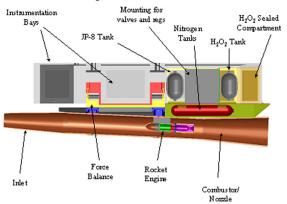
Figure 8. Component type data example.

PFTF-RBCC 4/13/2004

Requirements for propulsion subsystem

1 fuel system

The fuel system will feed JP-7 to the engine



1.1 fuel system performance

The fuel system shall deliver 0.5 lbm/sec fuel at 500 psi at the engine interface. The test duration shall be 10 seconds, requiring a useful fuel load of 5 lbm

2 oxidizer system

The oxidizer system will feed 90% H2O2 to the engine

2.1 oxidizer material compatibility

Materials used in the oxidizer system shall be class I or II compatible with $\ensuremath{\mathsf{H2O2}}$

2.2 oxidizer system performance

The oxidizer system shall deliver 0.5 lbm/sec of oxidizer at 500 psi at the engine interface. The test duration shall be 10 seconds, requiring a useful fuel load of 5 lbm

3 rocket engine 040311

Figure 9. Requirements document example.

| (Н | OME | EXPORT | | | | | | | |
|----|-------------------|------------------------------------|--------------------|-----------------------------|-----------------------|---------------|---------------|---------|--|
| | PFTF-RBCC ACTIONS | | | | | | | | |
| | ID 30 | TITLE Jask Prentex | REQUESTOR | ASSIGNEE Mackenzie, Patrick | ATE REQUES (event) | T DATE DUE | DATE CLOSE | STATUS | |
| | 31 | ask Lincoln Composites | Long, Kevin | MacKenzie, Patrick | 6/26/2003 | | | OPEN | |
| | 32 | ask manual valve vendor or user | Long, Kevin | Anderson, Greg | 6/26/2003 | | 10/16/2003 | CLOSED | |
| | 33 | instrument quals | Long, Kevin | Michaels, Sean | 6/26/2003 | | 1/13/2004 | CLOSED | |
| | 34 | write ORD | MacKenzie, Patrick | MacKenzie, Patrick | 7/1/2003 | | | OPEN | |
| | 35 | write requirements doc | Anderson, Greg | Long, Kevin | 7/1/2003 | | | PENDING | |
| | 36 | conversation with GK | MacKenzie, Patrick | MacKenzie, Patrick | 6/26/2003 | | 6/26/2003 | CLOSED | |
| | 37 | CoDR RFAs Mizukami | Long, Kevin | MacKenzie, Patrick | 3/5/2003 CoDR | | 4/1/2003 | CLOSED | |
| | 38 | clean tanks and valves | MacKenzie, Patrick | Long, Kevin | 8/19/2003 | | 10/1/2003 | CLOSED | |
| | 40 | component vibe tests | Long, Kevin | Kohnen, Daniel | 10/14/2003 | 2/15/2004 | | OPEN | |
| | | | | | | | | 040312 | |

Figure 10. Action items list example.

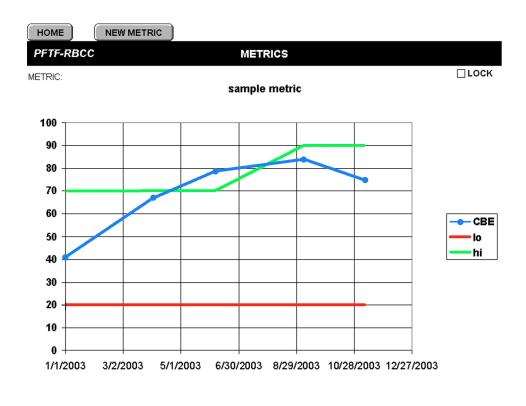


Figure 11. Technical performance metric example.

double click on plot to view/edit data

040313

REPORT DOCUMENTATION PAGE

Form Approved OMB No. 0704-0188

The public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for falling to comply with a collection of information if it does not display a currently valid OMB control number.

| PLEASE DO NOT RETURN YOUR FORM T | O THE ABOVE ADDRESS. | | |
|---|--|----------|---|
| 1. REPORT DATE (DD-MM-YYYY) 31-12-2004 | 2. REPORT TYPE Technical Memorandum | | 3. DATES COVERED (From - To) |
| 4. TITLE AND SUBTITLE | | 5a. CON | TRACT NUMBER |
| Computer-Aided Systems En | gineering for Flight Research | | |
| Projects Using a Workgroup | Database | 5b. GRA | NT NUMBER |
| | | 5c. PRO | GRAM ELEMENT NUMBER |
| 6. AUTHOR(S) | | 5d. PRO | JECT NUMBER |
| Masashi Mizukami | | | |
| | | 5e. TASI | NUMBER |
| | | 5f. WOR | K UNIT NUMBER |
| | | | ES4 |
| 7. PERFORMING ORGANIZATION NA | ME(S) AND ADDRESS(ES) | | 8. PERFORMING ORGANIZATION REPORT NUMBER |
| NASA Dryden Flight Researd | ch Center | | |
| P.O. Box 273 | | | H-2564 |
| Edwards, California 93523-02 | 273 | | |
| 9. SPONSORING/MONITORING AGE | ICY NAME(S) AND ADDRESS(ES) | | 10. SPONSORING/MONITOR'S ACRONYM(S) |
| National Aeronautics and Spa | | | NASA |
| Washington, DC 20546-000 | L | | 11. SPONSORING/MONITORING |
| | | | REPORT NUMBER NASA/TM-2004-212860 |
| | | | INASA/ 11VI-2004-212800 |

12. DISTRIBUTION/AVAILABILITY STATEMENT

Unclassified -- Unlimited

Subject Category 61 Availability: NASA CASI (301) 621-0390

13. SUPPLEMENTARY NOTES

An electronic version can be found at the NASA Dryden Flight Research Center Web site, under Technical Reports.

14. ABSTRACT

An online systems engineering tool for flight research projects has been developed through the use of a workgroup database. Capabilities are implemented for typical flight research systems engineering needs in document library, configuration control, hazard analysis, hardware database, requirements management, action item tracking, project team information, and technical performance metrics. Repetitive tasks are automated to reduce workload and errors. Current data and documents are instantly available online and can be worked on collaboratively. Existing forms and conventional processes are used, rather than inventing or changing processes to fit the tool. An integrated tool set offers advantages by automatically cross-referencing data, minimizing redundant data entry, and reducing the number of programs that must be learned. With a simplified approach, significant improvements are attained over existing capabilities for minimal cost. By using a workgroup-level database platform, personnel most directly involved in the project can develop, modify, and maintain the system, thereby saving time and money. As a pilot project, the system has been used to support an in-house flight experiment. Options are proposed for developing and deploying this type of tool on a more extensive basis.

15. SUBJECT TERMS

Computer database, Configuration control, Flight testing, Product data management, Systems engineering

| 16. SECURITY | CLASSIFICATIO | N OF: | 17. LIMITATION OF ABSTRACT | 0.5 | 19a. NAME OF RESPONSIBLE PERSON STI Help Desk (email: help@sti.nasa.gov) |
|--------------|---------------|--------------|----------------------------|-------|---|
| a. REPORT | b. ABSTRACT | c. THIS PAGE | | PAGES | 19b. TELEPHONE NUMBER (Include area code) |
| U | U | U | UU | 24 | (301) 621-0390 |